1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier
Product Name Window & Door Sealant – 35 Yr

Other Means of Identification
SDS # RD-0104

Product Code 0875, 0876 Series

Recommended Use of the Chemical and Restrictions on Use
Recommended Use Aqueous Clear Sealant w/ Silicone (applies white, dries clear within 2 weeks).

Details of the Supplier of the Safety Data Sheet
Supplier Address Red Devil, Inc.
4175 Webb Street
Pryor, Oklahoma 74361
www.reddevil.com

Emergency Telephone Number
Company Phone Number 918-825-5744
Fax: 918-825-5761
Emergency Telephone INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Classification
This chemical does not meet the hazardous criteria set forth by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200). However, this Safety Data Sheet (SDS) contains valuable information critical to the safe handling and proper use of this product. This SDS should be retained and available for employees and other users of this product.

The product contains no substances which at their given concentration, are considered to be hazardous to health

Appearance White when applied, paste

Physical State Smooth paste

Odor Mild acrylic, Slight ammoniacal odor
4. FIRST AID MEASURES

**First Aid Measures**

**General Advice**
Provide this SDS to medical personnel for treatment.

**Inhalation**
Remove to fresh air. If breathing difficult, leave area to obtain fresh air. If breathing remains difficult, get medical attention.

**Eye Contact**
Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Seek immediate medical attention/advice.

**Ingestion**
Do not induce vomiting, unless directed by medical personnel. Get immediate medical attention. If vomiting occurs, keep head low so that stomach content does not get into the lungs.

**Skin Contact**
Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If irritation persists, seek medical attention.

**Most Important Symptoms and Effects, both Acute and Delayed**

**Symptoms**
Prolonged or repeated skin contact may result in dermatitis (red, dry skin). Direct contact with eyes may cause temporary irritation. Exposed individuals may experience eye tearing, redness and discomfort. Irritating to mouth, throat, and stomach if ingested. May cause gastrointestinal irritation, nausea, diarrhea, and vomiting. Overexposure to vapors during application and curing may mildly irritate respiratory tract and result in coughing and sneezing.

**Indication of any Immediate Medical Attention and Special Treatment Needed**

**Note to Physicians**
Provide general supportive measures and treat symptomatically. May aggravate pre-existing skin disorders.

5. FIRE-FIGHTING MEASURES

**Suitable Extinguishing Media**
Carbon dioxide (CO2). Dry chemical. Water spray (fog). Foam.

**Unsuitable Extinguishing Media** Not determined.

**Specific Hazards Arising from the Chemical**
Product is combustible & may ignite if exposed to high temperature or direct flame.
### Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Use water spray to keep fire-exposed containers cool.

### 6. ACCIDENTAL RELEASE MEASURES

#### Personal Precautions, Protective Equipment and Emergency Procedures

**Personal Precautions**

Wear protective clothing as described in Section 8 of this safety data sheet.

**For Emergency Responders**

Restrict access to spill area.

**Environmental Precautions**

Minimize use of water to prevent environmental contamination. Prevent spill or rinse from contaminating storm drains, sewers, soil or groundwater.

#### Methods and Material for Containment and Cleaning Up

**Methods for Containment**

Prevent further leakage or spillage if safe to do so. Use absorbent material to contain spill.

**Methods for Cleaning Up**

Sweep up absorbed material and shovel into suitable containers for disposal. Wash area with soap and water. For waste disposal, see section 13 of the SDS.

### 7. HANDLING AND STORAGE

#### Precautions for Safe Handling

**Advice on Safe Handling**

Avoid breathing vapors. Use only with adequate ventilation. Open windows & doors to ensure fresh air cross-ventilation during application and curing. Wash thoroughly with soap and water after handling. Avoid contact with skin, eyes or clothing. While handling product keep out of reach of childrens and pets.

**Conditions for Safe Storage, Including any Incompatibilities**

**Storage Conditions**

Close container after each use. Store containers away from excessive heat & freezing. Do not store @ temperatures above 120 ° F. To maximize shelf life, store @ temperatures below 26C (80F).

**Incompatible Materials**

Oxidizers. Strong acids.

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Exposure Guidelines

Exposure guidelines / protective equipment are for routine handling and accidental spills

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ammonium Hydroxide</td>
<td>STEL: 35 ppm TWA: 25 ppm</td>
<td>TWA: 50 ppm (vacated) STEL: 35 ppm TWA: 35 mg/m³ (vacated) STEL: 35 ppm TWA: 18 mg/m³ STEL: 15 ppm STEL: 18 mg/m³</td>
<td>IDLH: 300 ppm TWA: 25 ppm TWA: 18 mg/m³ STEL: 35 ppm STEL: 27 mg/m³</td>
</tr>
</tbody>
</table>

**Appropriate Engineering Controls**

**Engineering Controls**

Ventilation must be adequate to maintain the ambient workplace atmosphere below the exposure limit(s) outlined in the SDS.
Individual Protection Measures, such as Personal Protective Equipment

**Eye/Face Protection**
Use approved safety goggles or safety glasses. If necessary, refer to appropriate regulations & standards.

**Skin and Body Protection**
Skin: Wear chemical impervious gloves (eg: Nitrile or Neoprene). Use triple gloves for spill response. If necessary, refer to appropriate regulations & standards.

Body: Use protection appropriate for task (eg: lab coat, coveralls, Tyvek suit). If necessary, refer to OSHA Technical Manual (Sec. VII: Personal Protective Equipment) or appropriate Standards of Canada. Use foot protection, as described in appropriate regulations & standards.

**Respiratory Protection**
If mists or sprays are created, use appropriate respiratory protection. Oxygen levels below 19.5% considered IDLH by OSHA. In such instances, use full-facepiece pressure demand SCBA or a full facepiece, supplied air respirator w/ auxiliary self-contained air supply.

**General Hygiene Considerations**
Handle in accordance with good industrial hygiene and safety practice.

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### 9. PHYSICAL AND CHEMICAL PROPERTIES

#### Information on Basic Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Physical State</strong></td>
<td>Smooth paste</td>
<td></td>
</tr>
<tr>
<td><strong>Appearance</strong></td>
<td>White when applied, paste</td>
<td>Odor</td>
</tr>
<tr>
<td><strong>Color</strong></td>
<td>White when applied, dries clear &lt;2 weeks</td>
<td>Odor Threshold</td>
</tr>
<tr>
<td><strong>Odor</strong></td>
<td>Mild acrylic, Slight ammoniacal odor</td>
<td></td>
</tr>
<tr>
<td><strong>Odor Threshold</strong></td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>7.0-10.0</td>
<td></td>
</tr>
<tr>
<td><strong>Melting Point/Freezing Point</strong></td>
<td>&lt; 0 °C / &lt;32 °F</td>
<td></td>
</tr>
<tr>
<td><strong>Boiling Point/Boiling Range</strong></td>
<td>~98.88-104.44 °C / ~210-220 °F</td>
<td></td>
</tr>
<tr>
<td><strong>Flash Point</strong></td>
<td>&gt; 93.33 °C / &gt; 200 °F</td>
<td></td>
</tr>
<tr>
<td><strong>Evaporation Rate</strong></td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td><strong>Flammability (Solid, Gas)</strong></td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td><strong>Upper Flammability Limits</strong></td>
<td>Unknown</td>
<td></td>
</tr>
<tr>
<td><strong>Lower Flammability Limit</strong></td>
<td>Unknown</td>
<td></td>
</tr>
<tr>
<td><strong>Vapor Pressure</strong></td>
<td>Not established</td>
<td></td>
</tr>
<tr>
<td><strong>Vapor Density</strong></td>
<td>Heavier than air</td>
<td></td>
</tr>
<tr>
<td><strong>Specific Gravity</strong></td>
<td>~1.04-1.08</td>
<td>@ 25 °C (77 °F)</td>
</tr>
<tr>
<td><strong>Water Solubility</strong></td>
<td>Soluble in water</td>
<td></td>
</tr>
<tr>
<td><strong>Solubility in Other Solvents</strong></td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td><strong>Partition Coefficient</strong></td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td><strong>Autoignition Temperature</strong></td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td><strong>Decomposition Temperature</strong></td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td><strong>Kinematic Viscosity</strong></td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td><strong>Dynamic Viscosity</strong></td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td><strong>Explosive Properties</strong></td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td><strong>Oxidizing Properties</strong></td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td><strong>VOC Content (%)</strong></td>
<td>&lt;0.5</td>
<td></td>
</tr>
<tr>
<td><strong>VOC Content</strong></td>
<td>&lt; 10 g/L</td>
<td></td>
</tr>
</tbody>
</table>

---

### 10. STABILITY AND REACTIVITY

**Reactivity**
Cures upon contact with air.

**Chemical Stability**
Stable under recommended storage conditions.
Possibility of Hazardous Reactions
None under normal processing.

Hazardous Polymerization
Hazardous polymerization does not occur.

Conditions to Avoid
Incompatible Materials. Excessive heat or cold.

Incompatible Materials
Oxidizers. Strong acids.

Hazardous Decomposition Products
Carbon oxides. Nitrogen oxides (NOx).

11. TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure

Product Information

Inhalation
Mildly irritating to respiratory tract.

Eye Contact
May cause temporary irritation on eye contact.

Skin Contact
Prolonged and frequent contact may cause redness and irritation. Repeated skin contact may cause dermatitis.

Ingestion
May cause gastrointestinal irritation, nausea, diarrhea, and vomiting.

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Propylene Glycol 57-55-6</td>
<td>= 20000 mg/kg (Rat)</td>
<td>= 20800 mg/kg (Rabbit)</td>
<td>-</td>
</tr>
<tr>
<td>Ammonium Hydroxide 7664-41-7</td>
<td>= 350 mg/kg (Rat)</td>
<td>-</td>
<td>= 5.1 mg/L (Rat) 1 h = 2000 ppm (Rat) 4 h</td>
</tr>
<tr>
<td>Petroleum Hydrocarbon 64742-48-9</td>
<td>&gt; 5000 mg/kg (Rat)</td>
<td>&gt; 3160 mg/kg (Rabbit)</td>
<td>-</td>
</tr>
</tbody>
</table>

Information on Physical, Chemical and Toxicological Effects

Symptoms
Please see section 4 of this SDS for symptoms.

Delayed and Immediate Effects as well as Chronic Effects from Short and Long-term Exposure

Sensitization
Not known to be human skin or respiratory sensitizers.

Carcinogenicity
Trace residual Formaldehyde present in base emulsion viewed as possible cancer hazard.

Numerical Measures of Toxicity
Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity
PRACTICES SHOULD BE AIMED AT ELIMINATING ENVIRONMENTAL CONTAMINATION.
Product not tested for aquatic or animal toxicity. Release of product to terrestrial, atmospheric & aquatic environments should be avoided.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Toxicity to microorganisms</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Propylene Glycol 57-55-6</td>
<td>19000: 96 h</td>
<td>Pseudokirchneriella subcapitata</td>
<td>51600: 96 h Oncorhyncus mykiss mg/L LC50 static 41 - 47: 96 h Oncorhyncus mykiss mL/L LC50 static 51400: 96 h Pimephales promelas mg/L LC50 static 710: 96 h Pimephales promelas mg/L LC50</td>
<td>10000: 24 h Daphnia magna mg/L EC50 1000: 48 h Daphnia magna mg/L EC50 Static</td>
</tr>
<tr>
<td>Ammonium Hydroxide 7664-41-7</td>
<td>0.44: 96 h</td>
<td>Cyprinus carpio mg/L LC50 0.26 - 4.6: 96 h Lepomis macrochirus mg/L LC50 1.17: 96 h Lepomis macrochirus mg/L LC50 flow-through 0.73 - 2.35: 96 h Pimephales promelas mg/L LC50 5.9: 96 h Pimephales promelas mg/L LC50 static 1.5: 96 h Pimephales promelas mg/L LC50 static 1.9: 96 h Poecilia reticulata mg/L LC50 2.6: 96 h Chaetogammarus marinus mg/L LC50</td>
<td>25.4: 48 h Daphnia magna mg/L LC50</td>
<td></td>
</tr>
<tr>
<td>Petroleum Hydrocarbon 64742-48-9</td>
<td>2200: 96 h</td>
<td>Pimephales promelas mg/L LC50</td>
<td>2.6: 96 h Chaetogammarus marinus mg/L LC50</td>
<td></td>
</tr>
</tbody>
</table>

Persistence and Degradability
Not tested for persistence & biodegradability

Bioaccumulation
Not tested for bio-accumulation potential

Mobility
Not tested for mobility in soil

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Partition Coefficient</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ammonium Hydroxide 7664-41-7</td>
<td>-1.14</td>
</tr>
</tbody>
</table>

Other Adverse Effects
Environmental Exposure Controls: Should be maintained so as to prevent release to the environment (atmospheric release, release to waterways & spills)

Ozone
Not expected to produce any ozone depletion

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

<table>
<thead>
<tr>
<th>Disposal of Wastes</th>
<th>Disposal should be in accordance with applicable regional, national and local laws and regulations.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Contaminated Packaging</td>
<td>Disposal should be in accordance with applicable regional, national and local laws and regulations.</td>
</tr>
<tr>
<td>US EPA Waste Number</td>
<td>Not applicable.</td>
</tr>
</tbody>
</table>
**14. TRANSPORT INFORMATION**

**Note**
Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

**DOT**
Not regulated

**IATA**
Not regulated

**IMDG**
Not regulated

**15. REGULATORY INFORMATION**

**International Inventories**
Not Determined

<table>
<thead>
<tr>
<th>Legend:</th>
<th>TSCA - United States Toxic Substances Control Act Section 8(b) Inventory</th>
<th>DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List</th>
<th>EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances</th>
<th>ENCS - Japan Existing and New Chemical Substances</th>
<th>IECS - China Inventory of Existing Chemical Substances</th>
<th>KECL - Korean Existing and Evaluated Chemical Substances</th>
<th>PICCS - Philippines Inventory of Chemicals and Chemical Substances</th>
</tr>
</thead>
</table>

**US Federal Regulations**

**SARA 313**
Not determined

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No</th>
<th>Weight-%</th>
<th>SARA 313 - Threshold Values %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ammonium Hydroxide - 7664-41-7</td>
<td>7664-41-7</td>
<td>&lt;0.25</td>
<td>1.0</td>
</tr>
</tbody>
</table>

| Acute health hazard | Yes |
| Chronic Health Hazard | No |
| Fire hazard | No |
| Sudden release of pressure hazard | No |
| Reactive Hazard | No |

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CWA - Reportable Quantities</th>
<th>CWA - Toxic Pollutants</th>
<th>CWA - Priority Pollutants</th>
<th>CWA - Hazardous Substances</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ammonium Hydroxide 7664-41-7</td>
<td>100 lb</td>
<td></td>
<td></td>
<td>X</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Hazardous Substances RQs</th>
<th>CERCLA/SARA RQ</th>
<th>Reportable Quantity (RQ)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ammonium Hydroxide 7664-41-7</td>
<td>100 lb</td>
<td>100 lb</td>
<td>RQ 100 lb final RQ RQ 45.4 kg final RQ</td>
</tr>
</tbody>
</table>

**US State Regulations**

**U.S. State Right-to-Know Regulations**
Not Determined

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
</table>

---
16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Special Hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td></td>
<td>1</td>
<td>0</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>HMIS</th>
<th>Health Hazards</th>
<th>Flammability</th>
<th>Physical Hazards</th>
<th>Personal Protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td></td>
<td>1</td>
<td>0</td>
<td>Not determined</td>
</tr>
</tbody>
</table>

Issue Date: 03-Jan-2013
Revision Date: 01-Oct-2017
Revision Note: New format

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet