

## **0694 Panel and Foam Adhesive Acrylic VOC FAQ**

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**What is the base chemistry for this formula?** Proprietary aqueous emulsion blend.

**Is this a VOC Compliant product?** Yes; the 0694 Series is suitable for sale in California, OTC & other regulated areas.

**Are there any Prop 65 Ingredients in the 0694 Series formula?** Yes (see MSDS).

**Is this a flammable formulation?** No; product exhibits a flash point of > 200F.

**What is the color of this product as supplied?** Off-white to Lt. Beige

**Can 0694 Series be considered “environmentally safe”?** Yes; @ < 1.0%/weight VOC & solvent-free, the formula is very much “environmentally safe”.

**What are some substrates on which 0694 was designed for use?** Ideal for use on paneling foamboard, wood, plastic, molding, wainscoting, corkboard and furring strips.

**Is 0694 Series Freeze-Thaw Stable?** Yes – stable for a minimum of 5 F/T Cycles @ 0 degrees F & 72 degrees F.

**What is the consistency of the 0694 Series?** Viscous Paste.

**Is there an odor present during application & cure?** Yes, but very mild & odor disappears with cure.

**What is the standard packaging for this product?** Cartridges.

**What coverage should I expect from each cartridge size?** Approximately 32 linear feet of ¼ inch bead with the 10.0 oz cartridge & approximately 89 linear feet of ¼ inch bead with the 28 oz cartridge.

**What is the approximate Working Time for the 0694 Series?** 20 minutes in normal climatic conditions.

**Should I apply adhesive to both surfaces to be bonded?** No. Adhesive should be applied one of the surfaces in either a continuous or spot bead. Press surface together firmly, adhere within 20 minutes of application.

**What is the clean up solvent for the 0694 Series?** Water before cure; Mineral Spirits after cure (follow instructions/note cautions/warnings on Mineral Spirits label)

**What are the ideal storage & application temperature ranges for the 0694 Series?** 40F to 90F (low-end should be 40F & rising).

**Where can additional information be found on the 0694 Series?** See MSDS & TDS on this website ([www.reddevil.com](http://www.reddevil.com)).