

0661, 0662, 0664, 0668 Series Oil Based Glazing Compound:

- **What is the base chemistry of the formula?** A proprietary blend of soya & marine oils.
- **Does RD Oil Based Glazing Compound remain flexible after cure?** Yes.
- **Does the product adhere well to metal windows as well as wood windows?** Yes; product provides excellent adhesion to wood, metal & glass.
- **In typical applications does the glazing compound sag or shrink?** No.
- **Does the Glazing Compound resist chalking in typical applications?** Yes.
- **Does the Glazing Compound display good crack resistance?** Yes.
- **Is Red Devil Oil Based Glazing Compound paintable?** Yes; follow directions on label or refer to Technical Data Sheet (TDS). Typically 3 to 4 days for latex paints or 24 hrs for oil based paints.
- **Does the Glazing Compound contain any Prop 65 Ingredients?** Yes – see MSDS..
- **Is the product Freeze-Thaw stable?** Yes; product will withstand a minimum of 3 F/T cycles.
- **Does the product meet requirements of any Federal or ASTM Specs?** Yes. The formula satisfies the requirements of ASTM C669 & Fed Spec TT-G-410E.
- **What was the product designed to do?** The product was designed for bedding & setting glass in metal & wood sashes (new construction & retrofit of existing windows).
- **Are there any type windows that the product is not recommended for?** Yes; product is not intended for use on organically sealed insulated glass or plastic windows or on any pane exceeding 48 inches in any direction.
- **Is product suitable for use on laminated glass/laminated windows?** Not recommended. Laminated windows are typically sandwich construction glass w/ a PVB (polyvinyl butyral) inner layer. The PVB layer may be exposed on the edge & can interact with solvents, causing the PVB to craze or crack.
- **What is the ideal temperature range for application?** 40F to 90F.
- **Does product allow water clean up?** No. Clean up solvent before cure is mineral spirits or equivalent. Follow safety guidelines on solvent label.
- **Is it a good idea to prime the glazing compound?** Yes; to enhance performance, the oil based glazing compound should be primed with a premium oil based primer. Note Cautions, Warnings, and Directions on primer label. (it can then be painted w/ latex paint or oil based paint, however a latex primer over the oil based glazing is not recommended).
- **Is the product VOC Compliant?** Yes.
- **What is the color of the glazing compound as supplied?** White.
- **What is the general consistency of the glazing compound as supplied?** Knife grade.
- **What is the standard packaging for Red Devil Oil Based Glazing Compound?** HDPE Tubs.

- **Where can more information be found on this product?** See MSDS & TDS on this website (www.reddevil.com).