MULTI-PURPOSE
SPRAY TACK ™

Multi-purpose Spray Tack™ is a wide web clear, pressure sensitive spray specially formulated with high strength for bonding fiberglass insulation, urethane, rubber sheet, duct board and bubble foil type insulation to sheet metal. Used for both permanent and temporary bonds on many surfaces. Excellent when used for porous or uneven surfaces, plus smooth surfaces. Flexible, transparent, waterproof, non-staining, and sets quickly.
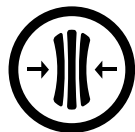
FEATURES:

• Low Soak In
• Flexible Bond Line
• Web-Type Spray Pattern
• Immediate Tack
• Low Odor

USES:

Formulated for use on Ducts, Vents and Air Conditioners.

ADHERES TO:

Fiberglass insulation, urethane, rubber sheet, duct board and bubble foil type insulation to sheet metal. Very effective in the use on other surfaces such as cartons, labels, cloth, floor tile, carpet, ceramic, wood, glass, Formica®, leather, plastics, and foam.

REPOSITIONABLE/ FLEXIBLE BOND LINE

IMMEDIATE BONDING STRENGTH

WIDE WEB SPRAY NOZZLE

Meets or Exceeds Federal Specifications:

• ASTM C916
• ASTM E84
• ASTM D1151-00

MADE IN THE USA

TECHNICAL DATA SHEET

MULTI-PURPOSE CLEAR WEB ADHESIVE

PART#	COLOR	PACKAGE	UPC #	CASE QTY.
0843DI	None	12 oz. (340 g) Can	0-75339-00510-0	12
0849DI	None	40 lb Cylinder	0-75339-00670-2	1

APPLICATION FOR CAN:

Spray Tack™ Multi-Purpose Web Adhesive has been especially formulated to bond paper, cardboard, fabric, leather, foil, fiberglass to metal, wood, and a variety of other substrates. Spray Tack™ is essentially colorless. It offers quick tack and produces bonds that may be temporary or permanent.

PHYSICAL & CHEMICAL PROPERTIES:

Product Description: Aerosol Adhesive
Net Weight: 12 Ounces
Cans Per Case: 12
Case Dimensions-inches: 11.75" L x 8.75" W x 10.5" H
Case Weight: 14.7 Pounds
Cases Per Pallet: 72
Appearance: White
Odor: Mint When Wet
Solvent System: Hexane & Acetone Blend
Propellant: DME & Hydrocarbon Blend
Bond Time: 15 Seconds to 2 Minutes
Heat Resistant: Max. Service Temperature 120°F
Solids: 21% +/- 2%
Spray Pattern: Mist
VOC %: 63.9
VOC Compliant for CA & OTC : Yes
Aerosol Flammability Level: Level 3 Aerosols
Warranty Period: One Year From Date of Shipment
Food Packaging Adhesive Complies with 21 CFR 175:105: Yes

APPLICATION FOR CYLINDER:

Spray Tack™ Multi-Purpose Web Adhesive should be held 8" to 10" from substrate and applies evenly. Press together with material for immediate bond. A slightly thicker coat around edges will provide more strength for a good bond. Surface must be dry and free of dirt, oil, moisture and grease.

PHYSICAL & CHEMICAL PROPERTIES:

Biodegradability: No
Cold Stability: 32°F
Detergency: None
Evaporation Rate: > 3
Flame Spread Index: 10
Smoke Developed Index: 15
Form: Solvent Based Adhesive
Odor: Organic Solvent
pH (initial): N/A
Phosphates: None
Solids Content: 35%
Solubility in Water: None
Specific Gravity: 1.16
Spray Pattern: Variable Web
Storage: Store in dry cool place
Surface Burning: ASTM E84
Toxicity: 25 PPM
Wetting Ability: None
Coverage Area : 4,730 S.F.
Application Temperature: 60°F to 90°F (16°C to 32°C) (Keep at 70°F for optimum performance)

CRITERIA	STATUS
CARB Compliance	Yes
Prop 65 Ingredients	Yes (See MSDS)
DOT Proper Shipping Name	Consumer Commodity
DOT Hazzard	None
DOT UN/NA Number	None
Packing Group	None
VOC Content	< 1.5% by weight, < 25 g/L

LIMITED WARRANTY:

Recommendations for use of this product are based on tests we believe to be reliable. Manufacturer and seller are not responsible for results where this product is used under conditions beyond our control. If when applied as directed, this material peels, cracks or separates, it will be replaced without charge upon presentation of proof of purchase and used cartridge. This limited warranty only applies to residential use and damages including consequential damage and other remedies are excluded. No other warranties apply, including fitness for a particular purpose.

CAUTION: NOT FOR INTERNAL CONSUMPTION. KEEP OUT OF REACH OF CHILDREN & PETS. KEEP FROM FREEZING. (See SDS for additional safety information)