



# Red Devil

# CRACK<sup>TM</sup> PATCH

## Premium Acrylic Spackling

Crack Patch<sup>TM</sup> Premium Acrylic Spackling provides superior performance for filling dents, holes, and cracks in a variety of surfaces for walls or ceiling repairs. This pre-mixed product is formulated for easy coverage, quick drying, and easy spreadability. It is ideal for fast, professional repairs and will not crumble or flake when used as directed.

### FEATURES:

- Water Based
- Dries Fast
- Paintable
- Interior/Exterior Use
- No Shrinking
- Acrylic-Based for Easy Water Clean Up
- VOC Compliant
- Easy Application & Tooling

### ADHERES TO:

Drywall, Plaster, Wood, Brick and Stone.

### USES:

Walls & Ceilings.



EASY APPLICATION  
& TOOLING



INTERIOR  
& EXTERIOR



PAINTABLE



WON'T CRACK,  
SHRINK OR PEEL



LOW VOC



MADE  
IN THE **USA**



[www.reddevil.com](http://www.reddevil.com)

Customer Service: 1-800-423-3845

Red Devil, Inc.  
4175 Webb Street  
Pryor, OK 74361

# TECHNICAL DATA SHEET

## CRACK PATCH™ Premium Acrylic Spackling

PART#	COLOR	PACKAGE	UPC #	CASE QTY.
0802	Off-White	1/2 Pint (284 mL) Tub	0-75339-01098-3	12
0804	Off-White	1 Quart (0.95 Liter) Tub	0-75339-01100-3	6
0805	Off-White	5.5 oz (163 mL) Squeeze Tube	0-75339-01097-6	12

### PHYSICAL & CHEMICAL PROPERTIES:

**Weight Per Gallon:** 15 +/-2

**Specific Gravity:** Approx. 1.80

**Total Non-Volatile % Solids (Weight):** > 80% +/- 2

**Viscosity:** Approx. 400,000 cps

**Consistency/Appearance:** Smooth, Viscous Paste

**pH (initial):** 7 to 12

**Odor:** Slight Acrylic

**Base Polymer:** Acrylic Emulsion

**Filler/Pigment:** Calcium Carbonate

**Flash Point:** Non-Flammable/Waterborne; >200F

**Freeze/Thaw Stability:** Pass 5 Cycles (ASTM C731)

**Shelf Life:** 1 year @ 72°F

**Slump:** Expect 1 year @ 72F

**Rheological Characteristics:** Thixotropic

**Drying Time:** 1 to 4 hours (Climatic Conditions & Depth of Fill)

**Storage Conditions:** Original Container 40°F to 90°F

**Application Temperature:** 50°F to 90°F (10°C to 32°C)

**Tooling:** Excellent @ 50°F to 90°F (10°C to 32°C)

**Service Temperature:** 0°F to 200°F (-18°C to 93°C)

**Paintability:** Excellent When Completely Dry & Sanded

### APPLICATION:

Stir thoroughly before use. One application is usually sufficient for small repairs. For larger cracks & holes deeper than 1/4", apply 2 or more layers, allowing area to dry between applications. Apply with spackling knife & press firmly into crack or small void. May be sanded or painted in 1 to 4 hours depending on temperature, humidity & depth of repair (cooler temperatures, higher humidity & repairs requiring multiple applications will prolong drying time). Sanded patch should be dust-free & otherwise clean, prior to priming & painting. Wet sanding is recommended to avoid dust generation. May be painted when dry with a premium paint. Clean up tools with water & wash skin thoroughly with soap & water, after use.

### FOR BEST RESULTS:

- Ensure CRACK PATCH is completely dry before sanding or applying oil-based paint. May be painted when dry with a premium latex paint.
- Wet sanding is recommended to avoid dust.
- Apply when spackling, air & substrate are 50F & rising.
- Store above freezing
- New or unpainted porous surfaces should be primed & allowed to dry before patching
- Do not apply outside if rain is forecasted within 24 hours.

### CLEAN-UP:

Clean tools immediately with water. Wash skin with warm water & soap.

### LIMITATIONS:

- For exterior applications, always topcoat with a premium paint.
- Not recommended for tuck pointing on brick.
- Not recommended for use on plastic surfaces.
- Do not use as a skim coat.
- Do not use on floors as a sealant or joint filler.

### LIMITED WARRANTY:

Recommendations for use of this product are based on tests we believe to be reliable. Manufacturer and seller are not responsible for results where this product is used under conditions beyond our control. If when applied as directed, this material peels, cracks or separates, it will be replaced without charge upon presentation of proof of purchase and used cartridge. This limited warranty only applies to residential use and damages including consequential damage and other remedies are excluded. No other warranties apply, including fitness for a particular purpose.

**CAUTION: NOT FOR INTERNAL CONSUMPTION. KEEP OUT OF REACH OF CHILDREN & PETS.  
KEEP FROM FREEZING. (See SDS for additional safety information)**

**⚠ WARNING: Cancer Risk From Titanium Dioxide Exposure - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)**