





# Red Devil



## TECHNICAL DATA SHEET STRONG BOND

| PHYSICAL/PERFORMANCE PROPERTY | TEST METHOD        | TYPICAL RESULT                        |
|-------------------------------|--------------------|---------------------------------------|
| Viscosity                     | Test Lab           | 1,800,000 cps (Spindle 7, 4rpm)       |
| Skin Formation                | Test Lab           | 10 minutes (70°F, 50% RH)             |
| Density                       | ASTM D1475         | 14.8 lbs./gal                         |
| Consistency/Appearance        | Visual Observation | Smooth, Viscous Paste                 |
| Odor                          | Subjective         | Odorless                              |
| Base Polymer                  | Known              | MS Polymer Blend                      |
| Slump/Sag                     | Test Lab           | 0 (Pass)                              |
| Hardness                      | ASTM C661          | 45 (Shore A)                          |
| Shelf Life                    | Test Lab           | Minimum 1 Yr. @ 72F                   |
| Modulus 100%                  | ASTM D412          | 1.42 MPa                              |
| Tensile Strength              | ASTM D412          | 1.58 MPa                              |
| Storage Conditions            | Test Lab           | Below 77° F (25° C)- Cool & Dry Place |
| Elongation at Break           | ASTM D412          | 150%                                  |
| Lap Shear                     | ASTM D412          | 2.15 MPa                              |
| Cure In Depth After 7 Days    | Test Lab           | 13mm (70°F, 50% RH)                   |
| Service Temperature           | Test Lab           | -50°F to 220°F (-46°C to 104°C)       |
| QUV Testing                   | ASTM G26           | Pass (2,000 hrs.)                     |

**CAUTION: NOT FOR INTERNAL CONSUMPTION. KEEP OUT OF REACH OF CHILDREN & PETS. KEEP FROM FREEZING (See SDS for additional safety information)**

### LIMITED WARRANTY

Recommendations for use of this product are based on tests we believe to be reliable. Manufacturer and seller are not responsible for results where this product is used under conditions beyond our control. If when applied as directed, this material peels, cracks or separates, it will be replaced without charge upon presentation of proof of purchase and used cartridge. This limited warranty only applies to residential use and damages including consequential damage and other remedies are excluded. No other warranties apply, including fitness for a particular purpose.