Glazing Compound

Pre-Mixed Glazing Compound is a contractor-grade, oil-based product. This premium compound is specially formulated for installing glass in wood or metal sashes. It forms an airtight and watertight seal, takes any paint, and comes in a white color.

FEATURES:

- Special Glazing Nozzle
- Permanently Flexible
- Excellent Adhesion
- Won't Sag, Shrink or Crack
- Resists Chalking
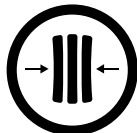- Paintable
- Meets ASTM C669-95

USES:

Provides a durable seal that lasts for years in typical glazing applications. Provides easy, professional results using a special glazing nozzle & provides excellent adhesion to most common construction substrates.

ADHERES TO:

Glass, Wood, Masonry, and Aluminum

| EXCELLENT ADHESION | REMAINS FLEXIBLE | WON'T SHRINK OR CRACK | WON'T SAG | PAINTABLE |

MADE IN THE USA

TECHNICAL DATA SHEET

GLAZING COMPOUND

PART#	COLOR	PACKAGE	UPC #	CASE QTY.
0666	White	10.1 fl oz (300 mL) Cartridge	0-75339-00666-5	12

PHYSICAL & CHEMICAL PROPERTIES:

Weight Per Gallon: 11.0+/- 0.5
Speciffic Gravity: 1.32
Total Non Volatile % Solids (Weight): 78% +/- 1%
Consistency/Appearance: Viscous Paste
Coverage: Approx. 30 Linear Feet
pH: 7 to 10
Odor: Mild
Base Polymer: Aqueous Polymer Emulsion
Pigment: Calcium Carbonate
Flash Point: > 200°F (94°C)
Freeze/Thaw Stability: Passes 5 Cycles
Shelf Life: 12 Months
Slump: 0
Paint Over Time: Latex: 2-6 hours, Oil-based: 72 hours
Full Cure: 72 Hours
Storage Conditions: 40°F to 90°F
Application Temperature: 40°F to 90°F
Service Temperature: 0°F to 200°F
Clean-Up: Water

CRITERIA	STATUS
CARB Compliance	Yes
Prop 65 Ingredients	Yes
DOT Proper Shipping Name	Not Regulated
DOT Hazzard	None
DOT UN/NA Number	None
Packing Group	None
VOC Content	< 1.5%/wt, < 25 g/L

LIMITED WARRANTY:

Recommendations for use of this product are based on tests we believe to be reliable. Manufacturer and seller are not responsible for results where this product is used under conditions beyond our control. If when applied as directed, this material peels, cracks or separates, it will be replaced without charge upon presentation of proof of purchase and used cartridge. This limited warranty only applies to residential use and damages including consequential damage and other remedies are excluded. No other warranties apply, including fitness for a particular purpose.

APPLICATION:

Remove all old putty, glazing, caulk, dirt, dust, grease, mildew & loose or peeling paint. Rusted metal surfaces should be cleaned with a wire brush & primed with rust preventative. New wood sashes should be primed.

1. Clip off tip of spout @ a 45 degree angle to desired size & load cartridge into caulking

2. Insert glass into window sash & hold in place with Red Devil glazier's points.

3. Apply glazing compound @ temperatures between 40F & 100F (5C to 38C), in a consistent bead around entire window frame.

4. Smooth bead using a putty knife or back of a spoon dipped in water.

5. Wipe away excess with a damp cloth before surface skins.

6. Protect from water until cured (24 to 72 hrs).

7. May be painted in approximately 2 hrs with premium latex paints or approximately 72 hrs with premium oil based paints.

FOR BEST RESULTS:

• Apply masking tape along sides of joint for a neat bead edges, and emove tape before surface skins
• Store above freezing
• Allow 72 hrs drying time before painting with oil base paint
• Prime new wood prior to application
• Smooth bead using a putty knife or the back of a spoon dipped in water

LIMITATIONS:

• Not intended for use on organically sealed insulated glass
• Not intended for plastic windows
• Not intended for any pane exceeding 48 inches in any direction

CAUTION: NOT FOR INTERNAL CONSUMPTION. KEEP OUT OF REACH OF CHILDREN & PETS. KEEP FROM FREEZING. (See SDS for additional safety information)
⚠️ **WARNING: Cancer Risk and Reproductive Harm From Calcium Carbonate and Titanium Dioxide Exposure - www.P65Warnings.ca.gov**