

## **0664 Series Oil Based Glazing Compound:**

- What is the base chemistry of the formula? A proprietary blend of soya & marine oils.
- Does RD Oil Based Glazing Compound remain flexible after cure? Yes.
- **Does the product adhere well to metal windows as well as wood windows?** Yes; product provides excellent adhesion to wood, metal & glass.
- In typical applications does the glazing compound sag or shrink? No.
- Does the Glazing Compound resist chalking in typical applications? Yes.
- Does the Glazing Compound display good crack resistance? Yes.
- Is Red Devil Oil Based Glazing Compound paintable? Yes; follow directions on label or refer to Technical Data Sheet (TDS). Typically 3 to 4 days for latex paints or 24 hrs for oil based paints.
- Does the Glazing Compound contain any Prop 65 Ingredients? No.
- Is the product Freeze-Thaw stable? Yes; product will withstand a minimum of 3 F/T cycles.
- **Does the product meet requirements of any Federal or ASTM Specs?** Yes. The formula satisfies the requirements of ASTM C669 & Fed Spec TT-G-410E.
- What was the product designed to do? The product was designed for bedding & setting glass in metal & wood sashes (new construction & retrofit of existing windows).
- Are there any type windows that the product is not recommended for? Yes; product is not intended for use on organically sealed insulated glass or plastic windows or on any pane exceeding 48 inches in any direction.
- What is the ideal temperature range for application? 40F to 90F.
- **Does product allow water clean up?** No. Clean up solvent before cure is mineral spirits or equivalent.
- Is it a good idea to prime the glazing compound? Yes; to enhance performance, the oil based glazing compound should be primed with a premium oil based primer. Note Cautions, Warnings, and Directions on primer label. (it can then be painted w/ latex paint or oil based paint, however a latex primer over the oil based glazing is not recommended.
- Is the product VOC Compliant? Yes.
- What is the color of the glazing compound as supplied? White.
- What is the general consistency of the glazing compound as supplied? Knife grade.
- What is the standard packaging for Red Devil Oil Based Glazing Compound? HDPE Tubs.
- Where can more information be found on this product? See MSDS & TDS on this website (<u>www.reddevil.com</u>).