



# Red Devil

## FIBER REINFORCED

# E-181 WATER-BASED DUCT SEALANT

E-181 is specially formulated fiber-reinforced water-based duct sealant for indoor/outdoor use. Suitable for pressure sealing all types of HVAC duct systems including metal, fiberglass duct board, and flex duct.

### FEATURES:

- Interior & Exterior Use
- Fast Dry Time
- Exceeds all SMACNA Pressure and Sealing Classes
- Seals High, Medium, and Low-Pressure HVAC Duct Systems
- Excellent Adhesion
- UV Resistant, Paintable after Full Cure
- Excellent Flexibility
- Low VOC

### USES:

Formulated for use on Metal and Flexible Ducts, Vents, Air Conditioners, HVAC Appliances & More.

### ADHERES TO:

Painted & Unpainted Wood, Tile, Plaster, Drywall, Brick, Glass, Metal, Aluminum, Concrete, Masonry & More.



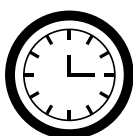
HIGH TEMP &  
UV RESISTANT



PAINTABLE



EXCELLENT  
ADHESION



FAST DRY  
TIME



LISTED  
UL 181A-M &  
181B-M 4CZ3

### Meets or Exceeds Federal Specifications:

- UL Listed 181 A-M & 181 B-M
- Contributed to LEED EQ Credit 4.1
- Meets CA Dept. Of Public Health Emission Requirements V1.1, 201



MADE  
IN THE **USA**



[www.reddevil.com](http://www.reddevil.com)

Customer Service: 1-800-423-3845

Red Devil, Inc.  
4175 Webb Street  
Pryor, OK 74361

# TECHNICAL DATA SHEET

## E-181 WATER BASED DUCT SEALANT

PART#	COLOR	PACKAGE	UPC #	CASE QTY.
0841EB	Black	1 Gallon Pail	0-75339-04223-6	2
0841EW	White	1 Gallon Pail	0-75339-04225-0	2
0841EX	Gray	1 Gallon Pail	0-75339-04221-2	2
0847EW	White	2 Gallon Pail	0-75339-04289-4	1
0847EX	Gray	2 Gallon Pail	0-75339-04326-4	1

### PHYSICAL & CHEMICAL PROPERTIES:

**Weight Per Gallon:** 12 lbs/gal +/- 0.5

**Total Non-Volatile % Solids (Weight):** 70% +/- 2

**Consistency/Appearance:** Textured Viscous

**Freeze/Thaw Stability:** Passes 5 Cycles

**Shelf Life:** Minimum 18 months @ 72°F

**Tack Free Time:** < 1 hour

**Storage Conditions:** 35°F to 110°F

**Application Temperature:** 40°F to 110°F (4°C to 43°C)

**Service Temperature:** -40°F to 200°F (-40°C to 93°C)

**Pressure Rating:** > 12 w.g

**Shore A Hardness:** > 20

**Smoke Developed:** 0

**Flame Spread:** 0

**Slump Test:** Pass

**Average Linear Coverage (2 layers – 20mil thickness ea.)**

160 Linear ft. (3 in. wide)

**Average Area Coverage (2 layers – 20mil thickness ea.)**

40 sq. ft.

### APPLICATION:

**UL 181 A-M RIGID FIBERGLASS AIR DUCT:** Assemble sections to manufacturer's instructions. Apply a 3" wide by 20 mil band of duct sealant to duct board. Embed a fiberglass scrim (5 mil, 20 x 10 weave) into the base coat and apply another 20 mil coat over the scrim.

**UL 181 B-M FLEXIBLE AIR DUCT/METAL DUCT:** For use with UL 181 Flexible Air Ducts. Using a brush, cartridge gun or putty knife, apply duct sealant at a minimum thickness of 20 mils to male section of spiral duct or to both fittings in rectangular duct. Effect joint while sealant is wet (within approximately 15 minutes) - and secure with sheet metal screw applied as close to joint head as possible (approx 1/2" or less). Apply duct sealant to outside of assembly with 3" band of sealant. Allow it to set (approx. 48-72 hours) before pressure testing them for leaks.

### FOR BEST RESULTS:

- Apply in temperatures between 40°F (& rising) & 110°F.
- Store between 35°F & 110°F, in original container.
- Do not attempt to thin. Prior to pressure testing allow 24 to 72 hours dry time depending on temperature and humidity.

### LIMITATIONS:

- Apply only to clean, dry frost free surfaces.
- Do not apply when rain or freezing temperatures are expected.
- Protect from rain & exposure to water for 72 hours.
- Not recommended for below grade applications.

### LIMITED WARRANTY:

Recommendations for use of this product are based on tests we believe to be reliable. Manufacturer and seller are not responsible for results where this product is used under conditions beyond our control. If when applied as directed, this material peels, cracks or separates, it will be replaced without charge upon presentation of proof of purchase and used cartridge. This limited warranty only applies to residential use and damages including consequential damage and other remedies are excluded. No other warranties apply, including fitness for a particular purpose.

CRITERIA	STATUS
CARB Compliance	Yes
Prop 65 Ingredients	Yes (See MSDS)
DOT Proper Shipping Name	Not Regulated by DOT
DOT Hazzard	None
DOT UN/NA Number	None
Packing Group	None
VOC Content	< 1.5% by weight, < 25 g/L

**CAUTION: NOT FOR INTERNAL CONSUMPTION. KEEP OUT OF REACH OF CHILDREN & PETS. KEEP FROM FREEZING. (See SDS for additional safety information)**

**⚠ WARNING: Risk of Cancer and Reproductive Harm From Titanium Dioxide and Carbon Black Exposure - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)**